

Thank You for Choosing Ark Splash Guards – We value your Business!

PLEASE READ

Please read this instruction manual before attempting installation. If you are not confident in your mechanical abilities and/or you do not possess the required tools for installation, please consult with a professional (mechanic, suspension specialist, body shop, etc). We do our absolute best to make our products fit with ease on our sample vehicles. However, fitment may vary depending on several factors. This is due to manufacturing changes, age of the vehicle, aftermarket accessories, body mount condition, etc. We have seen brand new vehicles with factory mounting points that vary up to 1/2" between them. Ark Splash Guards are an aftermarket product that may need to be modified to fit your vehicle. You may have to trim/modify the product slightly to fit your specific application. Especially if you have aftermarket parts installed or a high mileage vehicle (worn body mounts). It will be helpful to have a plastic rivet tool, cordless drill, electric ratchet, and a razor knife shown below. Be mindful to identify and adjust clearances as needed for sensors, brake lines, and wire harnesses. We recommended flexing your suspension on an obstacle to identify any contact points after installation. We only use premium U.S. made rubber and polymers for our products that are easy to trim/modify. Ark Splash Guards is not liable for damage to you or your vehicle during or after the installation process.

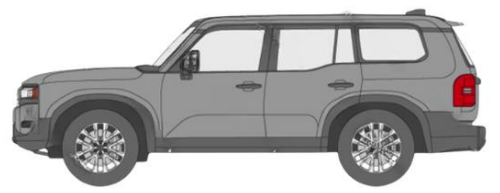
Our products feature adjustable slotted holes to accommodate slight variations in hole placement. It may help to insert hardware through the adjustable slots on the splash guards first, then angle them into position. Manipulating the splash guards may also help to achieve the best fit. You may find installation easier by lifting the vehicle or removing the wheels—always refer to your vehicle's manual for safe procedures. As a precaution, avoid using a pressure washer directly on the splash guards to maintain their integrity. Should you have any questions about the installation process or the product, feel free to contact our customer support sales@arksplashguards.com or click the chat icon on the product layout pages to go straight to our chat on our website.

Tools Required for the Complete Kit

4mm hex socket (or allen key).
10mm Socket
Cordless Drill
5/16th Drill Bit

Optional Tools – Rivet removal tool, needle nose pliers, utility knife, electric ratchet,





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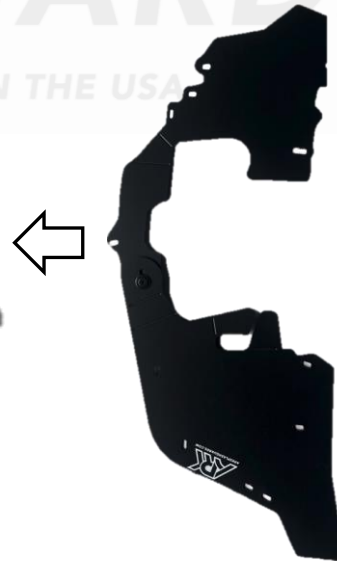
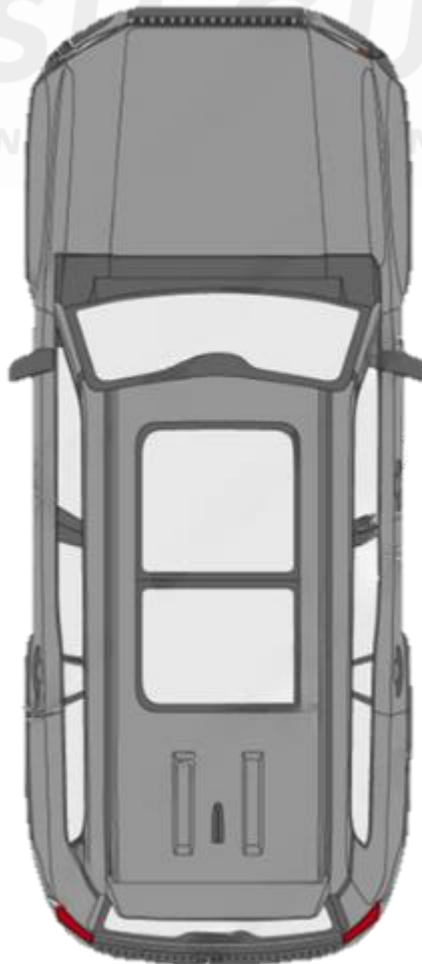
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Front Splash Guard Installation Instructions

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**Left Side Front
Placement
(Driver)**



**Right Side Front
Placement
(Passenger)**

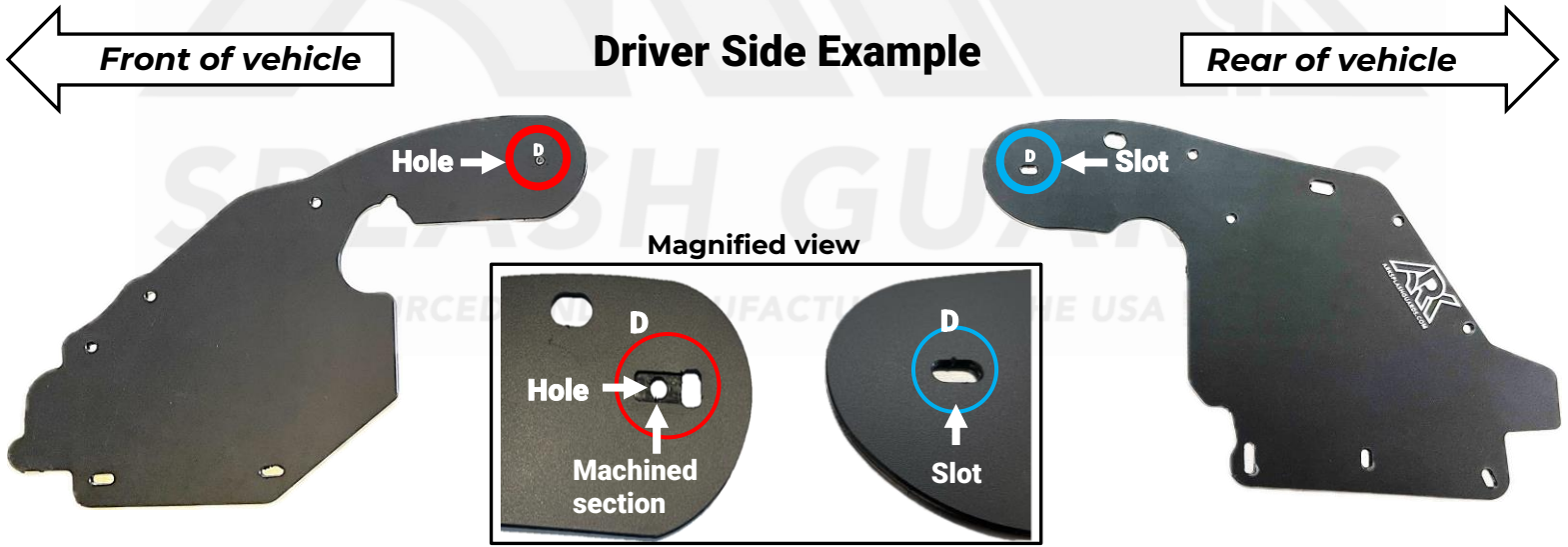
****The logo on the product faces the rear of the vehicle.***

Splash Guard Assembly

Note: Your product may look different than what is pictured below. Use this guide as a reference only.

Each pair of splash guard is marked with a 'D' (for driver side) and a 'P' (for passenger side) near the holes circled below, one is a round hole and the other is a slotted hole. This is to help you match the correct splash guards together for installation. For example, the driver's side splash guards to be **paired together** will both be marked with a 'D' (near the holes circled below, notice one is round and one is slotted).

Locate the round hole circled in **RED** on your splash guard. This **round hole** is typically located on the splash guard that **installs first toward the front of the vehicle** and requires a **U-NUT** that's included in your hardware kit. The splash guard with the **slotted hole** circled in **BLUE** is **installed last** and **overlaps** the other side. A bolt and a washer will secure both sides together later on in this installation manual.

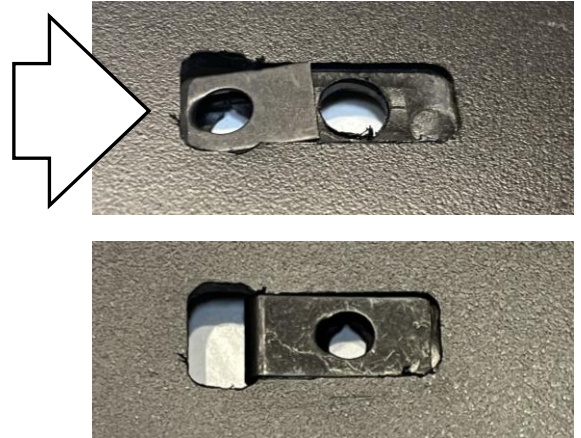


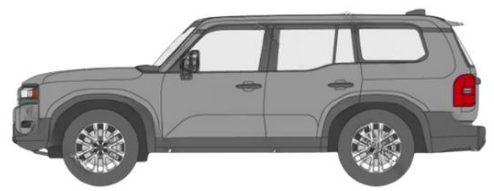
IF NOT ALREADY INSTALLED: After identifying the splash guard with the **round hole and a machined rectangle** like the one circled in **RED** above, flip over the splash guard over on the surface side. Place the splash guard **face down** on a soft surface (the Ark box works well).

- **Insert (1) of the U-nuts** from the backside of the splash guard into the **machined rectangle**.
- Carefully **push the U-nut** through the machined slot from the backside of the splash guard as shown.

Do not fully assemble the splash guard just yet. Proceed to the installation instructions on the next page.

Insert the u-nut into the slot from the back side of the splash guard





2024+ Toyota Landcruiser 250

Supplied Hardware

- 1 3/4" 4mm Socket Bolt 
- 1 Large Washer 
- 2 7.5 mm Rivet (1-Piece tree style) 
- 7 8mm Rivet (2-Piece wide flange) 
- 1 8.5mm Rivet (2-Piece wide flange) 

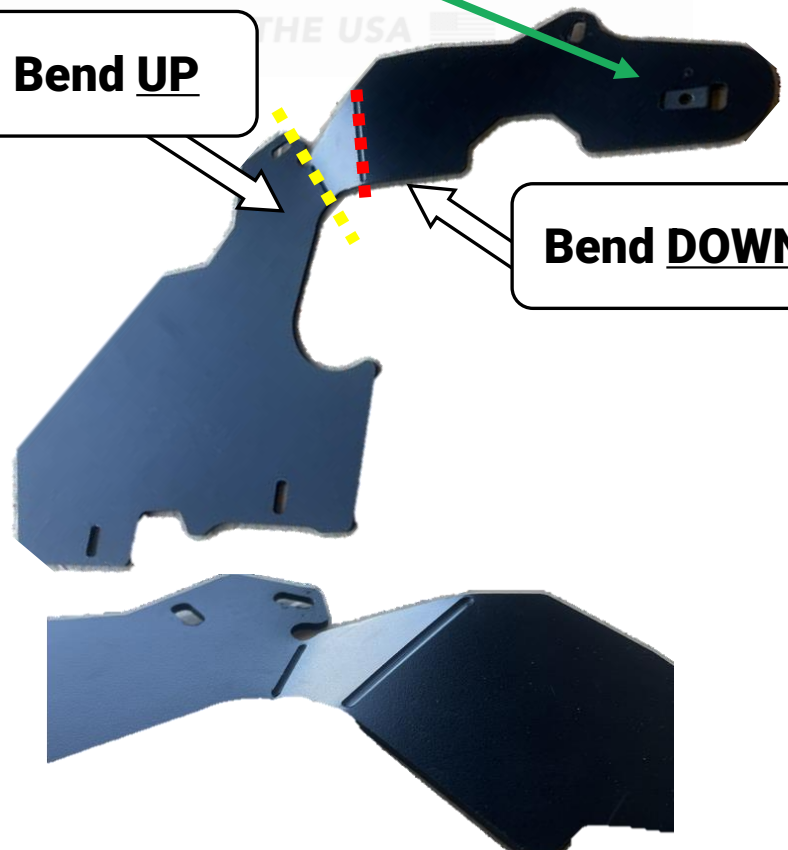


1. Identify the driver side splash guards by comparing the product's shape to the pictures on this page. The splash guards may have a small "D" marked on them as well.



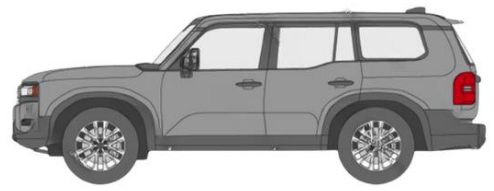
Bend UP

Bend DOWN



**Picture of the Front Splash
Guards Bends**

2. Place the splash guards on a non-abrasive surface face up. Gently Bend the Front section of the Splash Guard (Image) at the seams as shown. You may find that some areas will require more or less of a bend as you proceed with the installation. Adjust as needed.

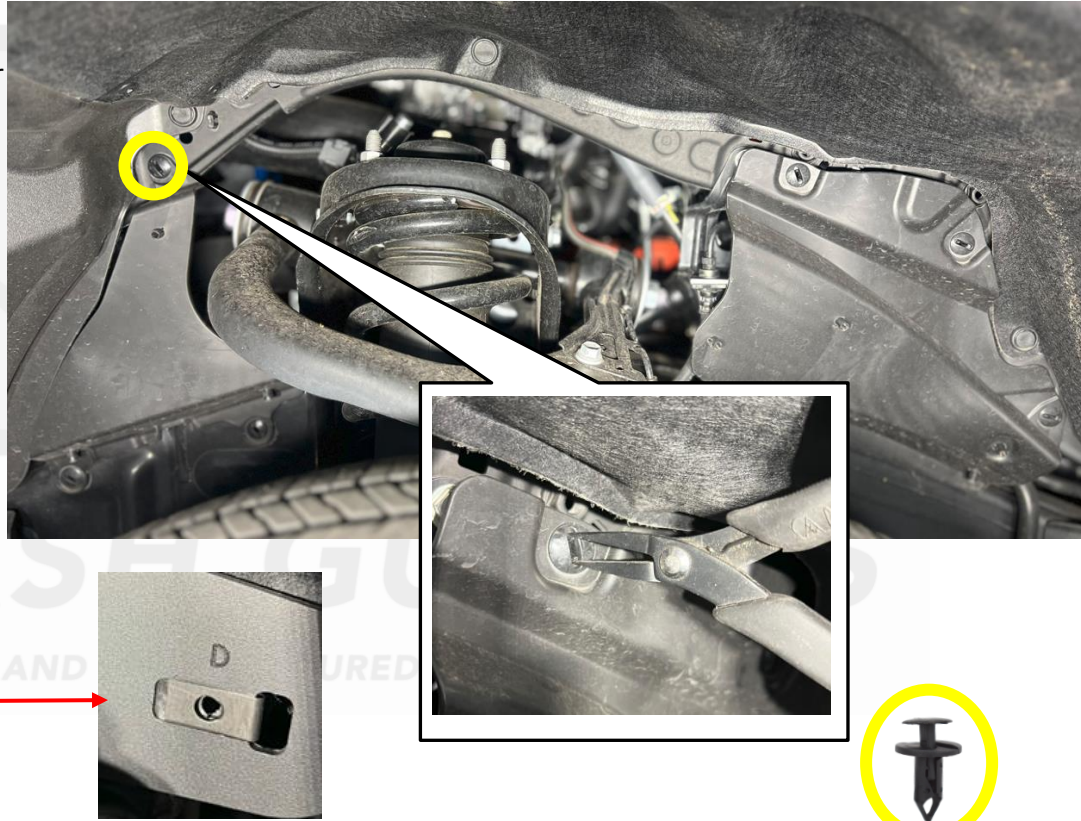


3. Lift your vehicle or turn your wheels as needed (refer to your owner's manual).

4. Remove the factory splash guards (if applicable) and fasteners on the driver side.

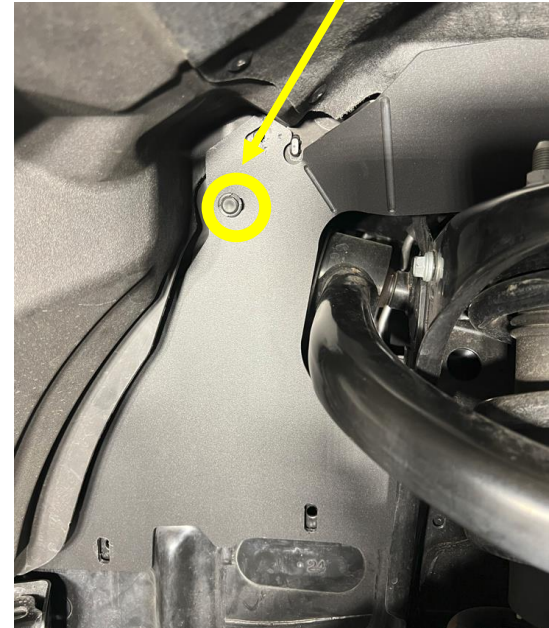
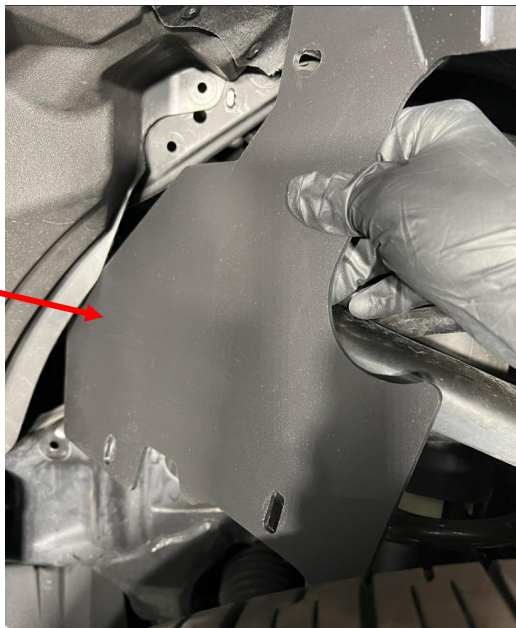
**Remote shock reservoirs may have to be removed and set aside for modification of the Splash Guard if applicable.*

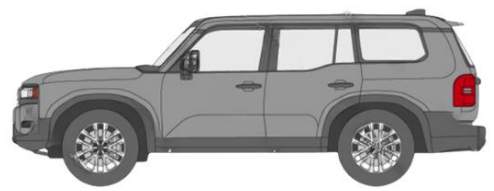
5. Refer previous page. Identify the splash guard marked with a 'D'.



6. Start with the Front Piece of the Driver Side Splash Guards. Insert behind the fender liner

7. Adjust the front splash guard as needed and align the holes. Install **(1) 8mm 2-piece rivets** as shown circled in **YELLOW** to hold the left side in place.

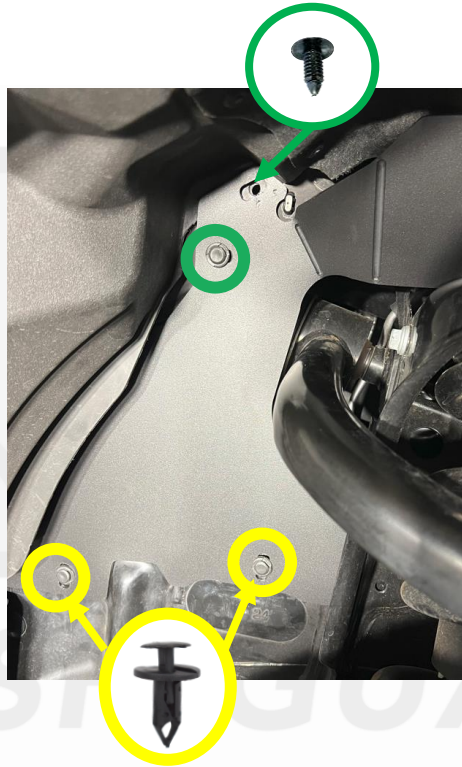




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8. Install **(2) 8mm 2-piece rivets** as shown circled in **YELLOW** to hold the left side in place.

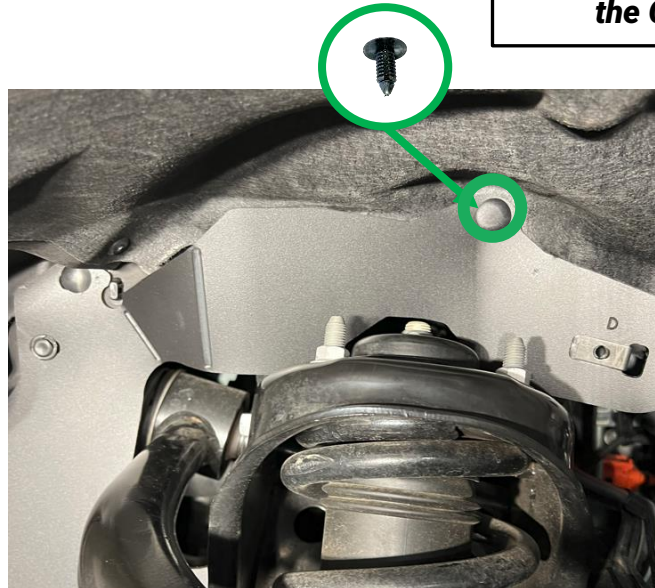
9. Install **(1) 7.5mm 1 piece Tree Style Rivet** in the **GREEN** location



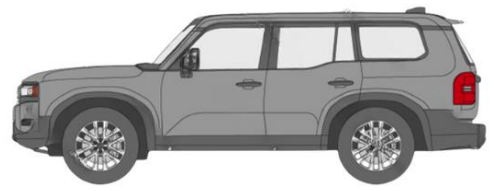
10. Ensure the Ark Splash Guard is installed behind the OEM shock bolt.



11. Install **(1) 7.5mm 1 piece Tree Style Rivet** in the **GREEN** location



Move onto the Rear Section of the Driver Side Splash

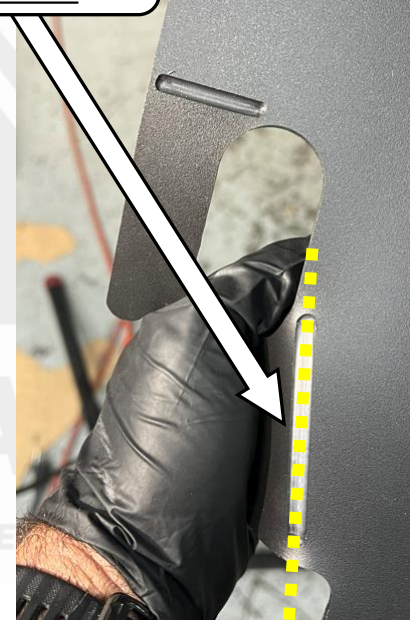


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13. Identify the Rear Section of the Front Driver Side Splash Guards. Logo Faces Out and there will be a "D" over the slot

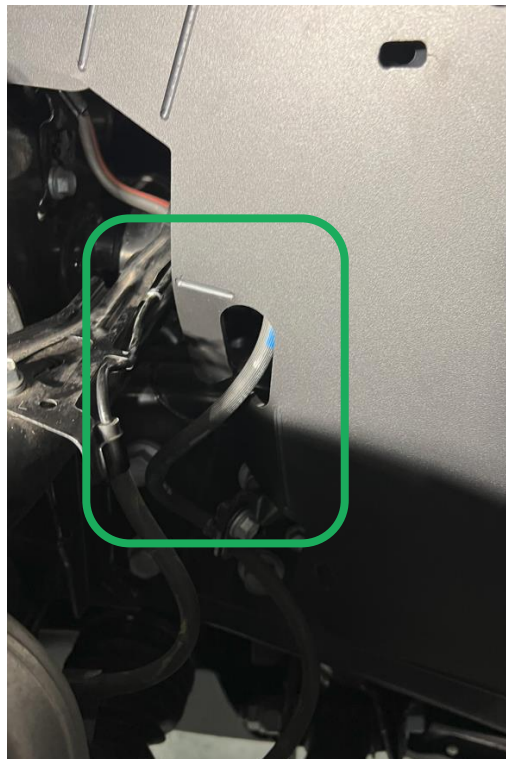


14. Start by **gently** bending the material (**YELLOW**) back on the groove line to allow for more brake line clearance



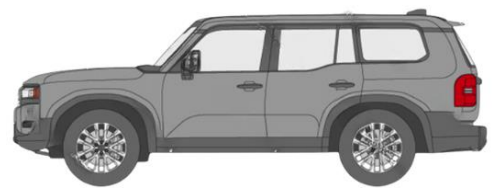
**Bend
DOWN**

15. Start by putting the splash guard into position and feeding the brake line through splash guard opening. (**GREEN**) Box



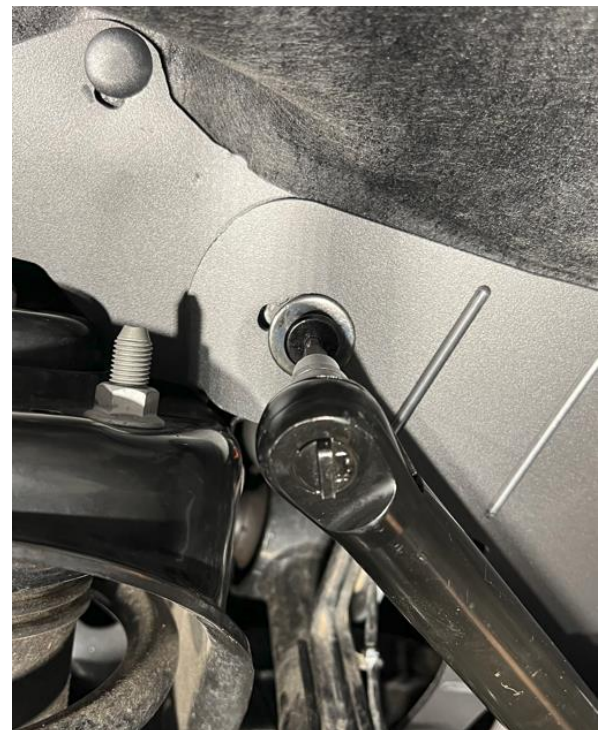
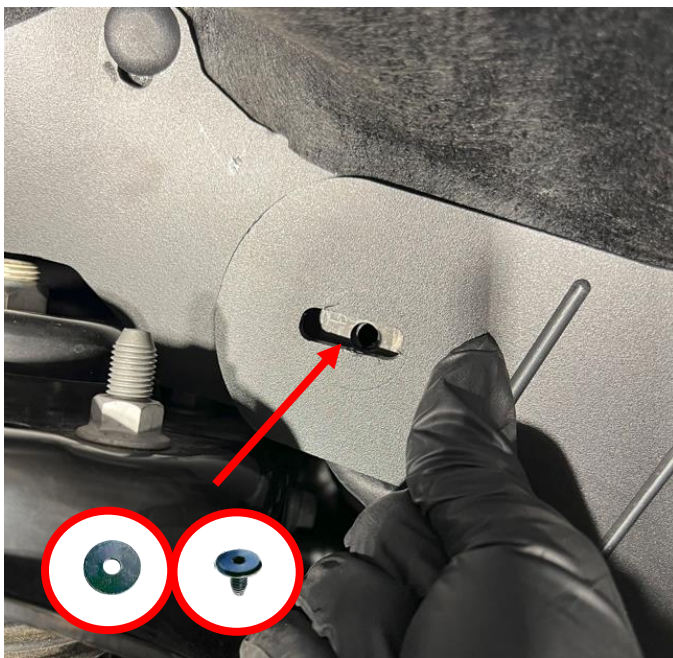
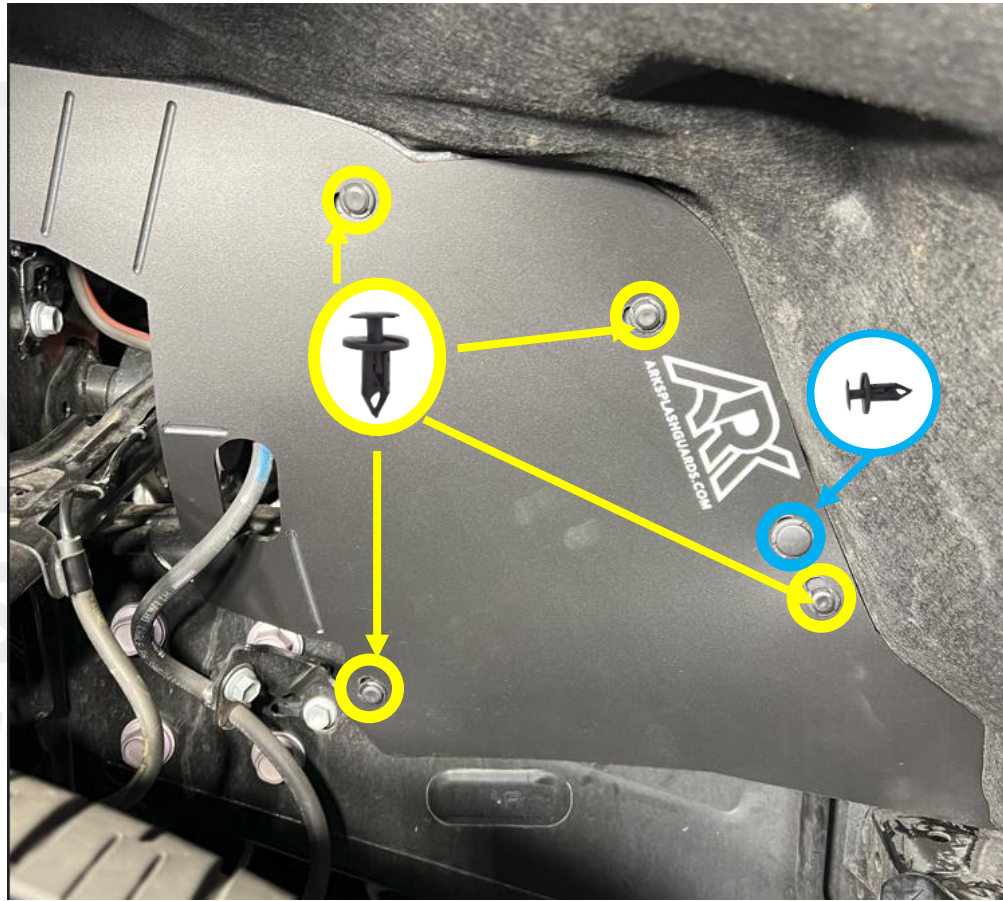
16. On the rear portion of the splash guard tuck the splash guard behind the fender liner (**RED**) arrow

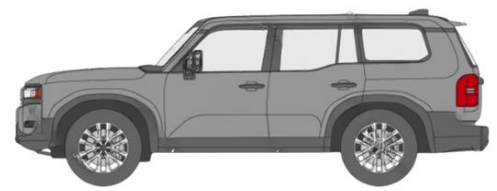




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17. Adjust the front splash guard align the holes. Install **(4) 8mm 2-piece rivets** as shown in **(YELLOW)** to hold the left side in place.
18. Install **(1) 8.5mm 1 piece Tree Style Rivet** in the **(BLUE)** location
19. Align the two splash guards. Insert the **3/4" bolt with a washer** into the hole **(RED arrow)** and tighten with a 4mm Allen Key to complete the Driver side installation.
Note - A plastic rivet may be used to join the splash guards together instead of the steel hardware.
Installation Complete





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Supplied Hardware

- 1 3/4" 4mm Socket Bolt 
- 1 Large Washer 
- 2 8.5mm Rivet (2-Piece style) 
- 7 8mm Rivet (2-Piece wide flange) 
- 2 7.5 mm Rivet (1-Piece tree style) 



The Front Passenger Splash Guard Installation Process is the same as the Driver side.

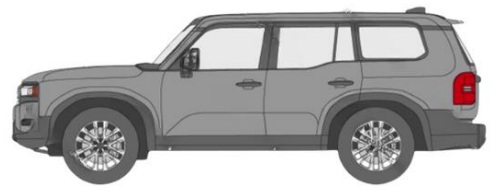
Please refer to the Driver side installation instructions for Bends, Sequence and Rivet Usage.

Driver Installed Photo



Passenger Installed Photo





2024+ Toyota Landcruiser 250

2024+ Toyota Landcruiser 250 series

Micro Flare Complete Kit Installation Instructions

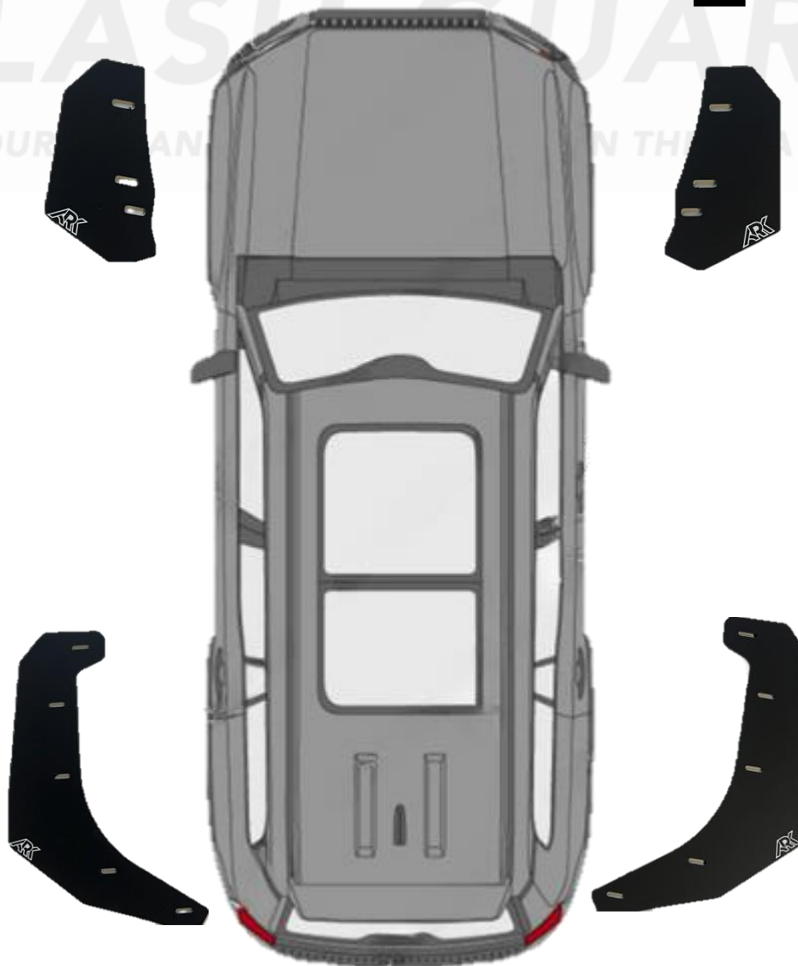
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**Left Side
Placement
(Driver)**

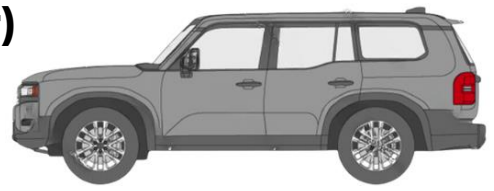


**Right Side
Placement
(Passenger)**



****The logo on the product faces the rear of the vehicle.***

Front (Driver & Passenger) Micro Flare Guard Installation Instructions



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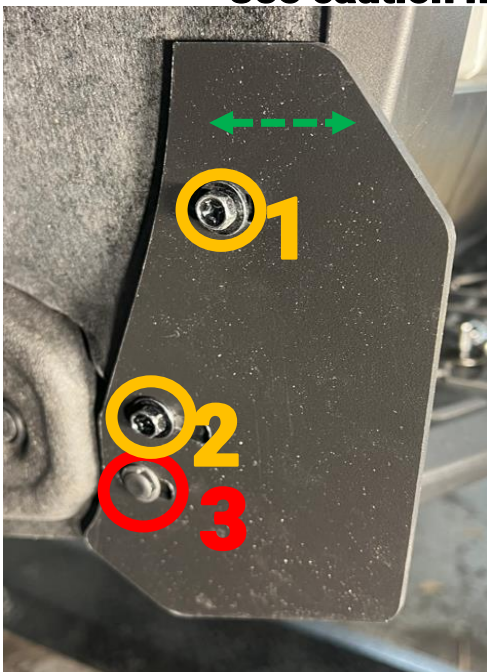


Supplied Hardware

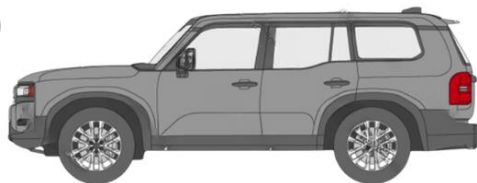
- 2** 8mm Rivet (2-Piece wide flange) 
- 4** M6 OEM Style Screw 

1. Starting on the Driver Side - Remove the factory hardware and OEM mudflap
2. Place the front Micro Guard against the lower wheel-well as shown.
3. Adjust the rear Micro Guard and align the holes. Install (**Do Not Fully Tighten**) **(2) M6 OEM Style Screw** in the top holes as shown in **ORANGE** using a **10mm hex socket** (not included).
4. You can adjust the Micro in and out depending on your offset (**GREEN ARROW**). Once satisfied, Install **(1) 8mm rivet** shown circled in **(RED)** and tighten the **(2) M6 OEM Style Screws**. Installation Complete
5. Follow the same process on the Passenger Side

***Use caution not to over torque the bolts**



**The logo on the product faces the rear of the vehicle.*



2024+ Toyota Landcruiser 250

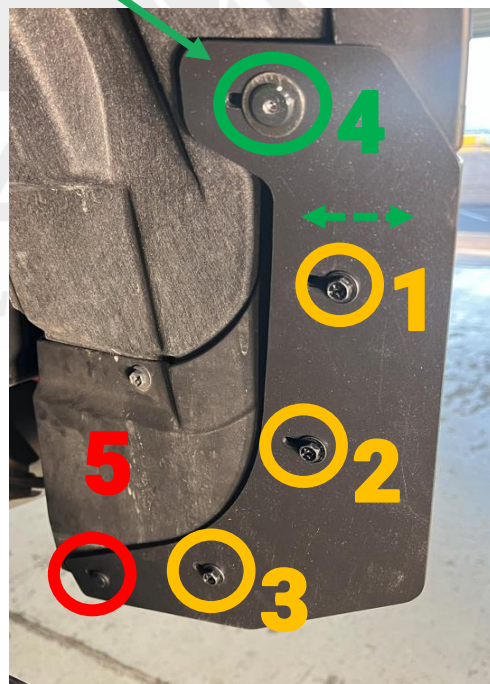


Supplied Hardware

- 2** 8mm Rivet (2-Piece wide flange)
- 6** M6 OEM Style Screw
- 2** Large Washer
- 2** 1.25" 4mm Socket Bolts
- 2** Large Washer



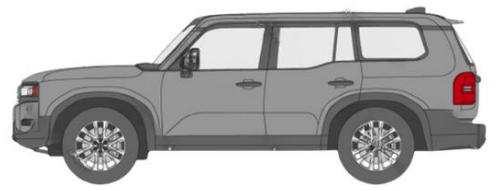
- Starting on the Driver Side - Remove the factory hardware and OEM mudflap.
- Place the rear Micro Guard against the lower wheel-well as shown.
- Adjust the rear Micro Guard and align the holes. Install (**Do Not Fully Tighten**) **(3) M6 OEM Style Screws** in the three holes as shown in (**ORANGE**) using a **10mm hex socket** (not included).
- Take **(1) 1.25" bolt and feed on the (1) Washer**. Insert the Bolt with Washer through the top hole (**GREEN**), pull back to top of the Micro Delete and feed the spacer on the bolt on the **backside** of the Micro Flare. With a 4mm allen key, hand tighten into position
- You can adjust the Micro in and out depending on your offset (**GREEN ARROW**). Once satisfied, Install **(1) 8mm rivet** shown circled in **RED** and tighten the **(3) M6 OEM Style Screws** and the **(1) 1.25" Bolt into position. Installation Complete**



Follow the same process on the Passenger Side

***Use caution not to over torque the bolts**

**The logo on the product faces the rear of the vehicle.*

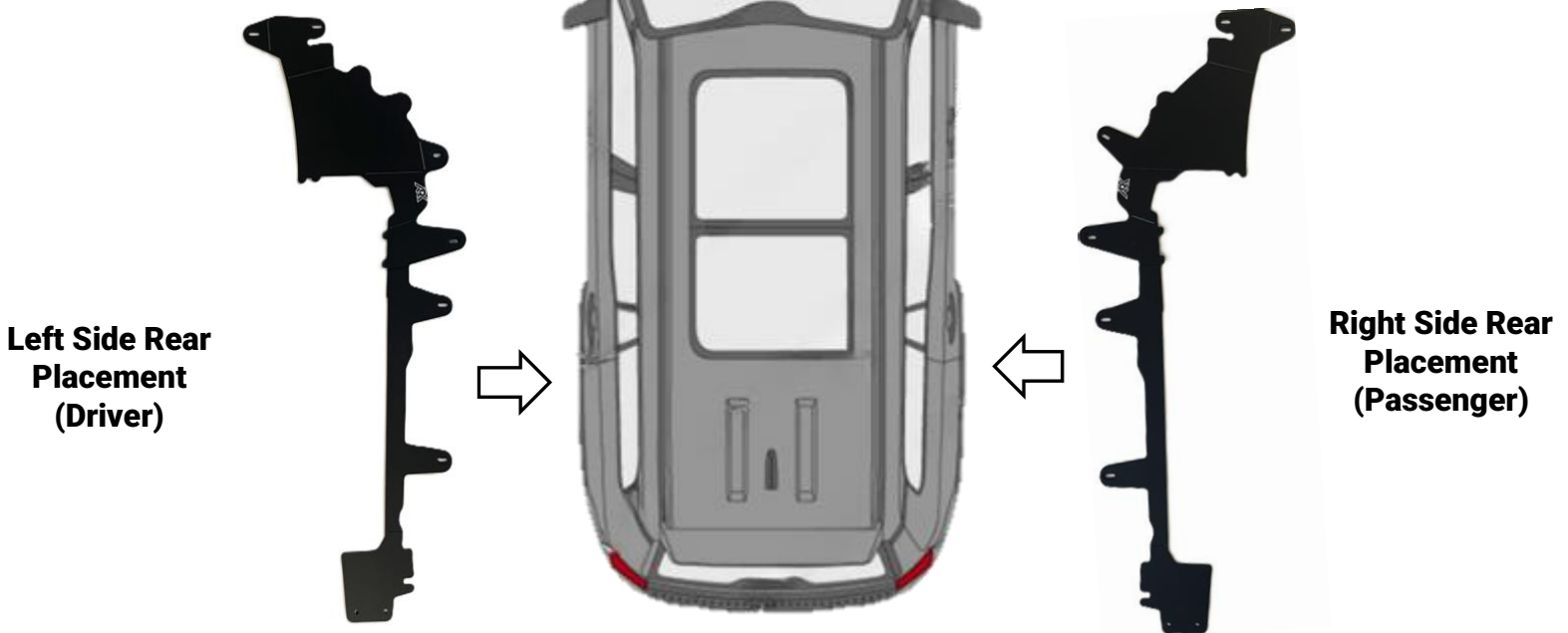


2024+ Toyota Landcruiser 250

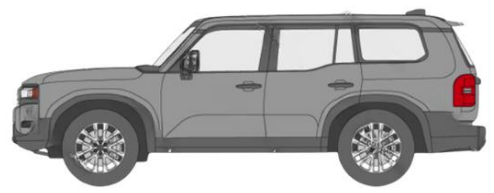
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Rear Splash Guards Installation Instructions

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****The logo on the product faces the rear of the vehicle.***



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Supplied Hardware

12

M6 Black Zinc Nut

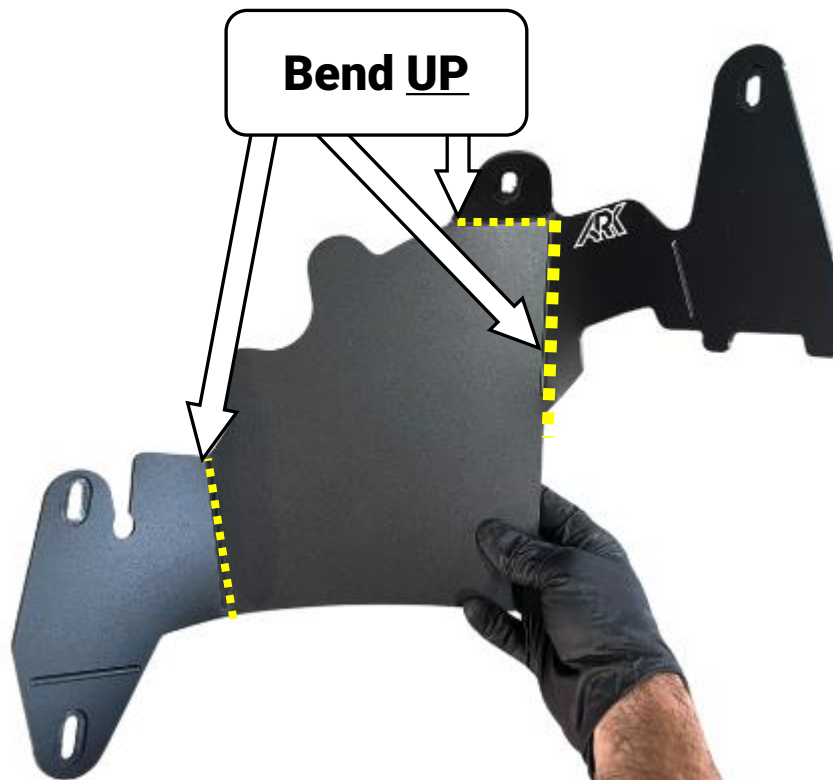
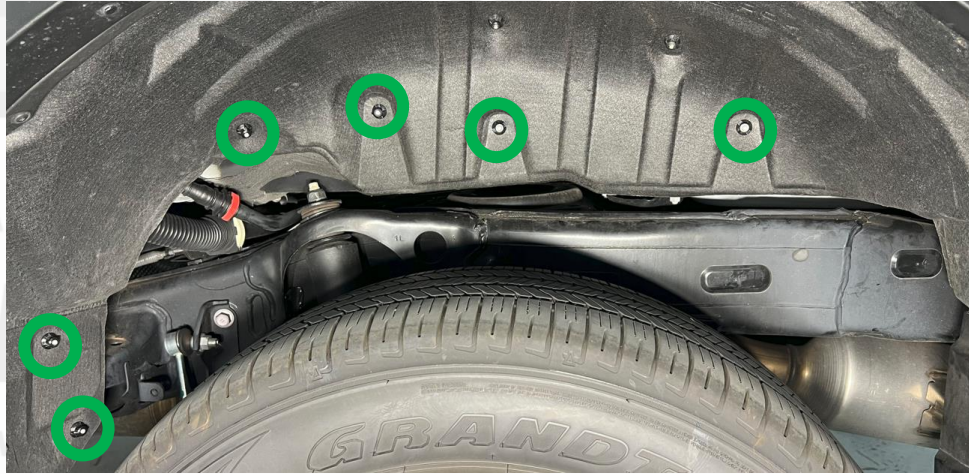


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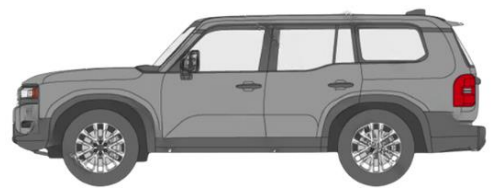
8mm Rivet (2-Piece wide flange)



1. Starting on the Driver Side
2. Remove the factory hardware highlighted in **(GREEN)**
3. **Gently** bend the Front section of the of the Rear Splash Guard (Below) and set aside.

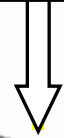


**The logo on the product faces the rear of the vehicle.*



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Bend UP

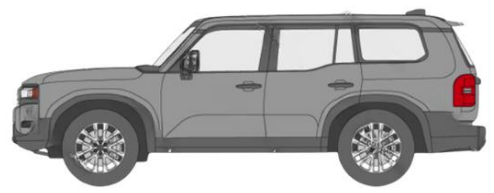


- Identify the Rear Section of the Splash Guard and **Gently** Bend on the bend line (**Yellow**) Images

- Put into position and tuck the rear bent section teeth behind the felt fender liner. (**Green Arrow**).

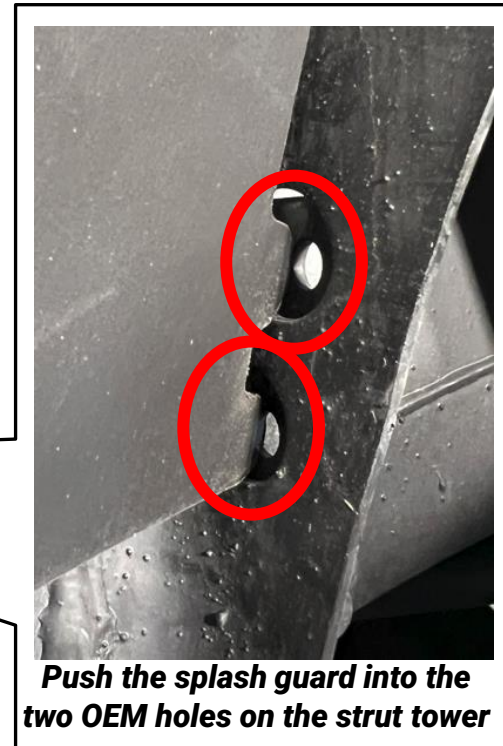
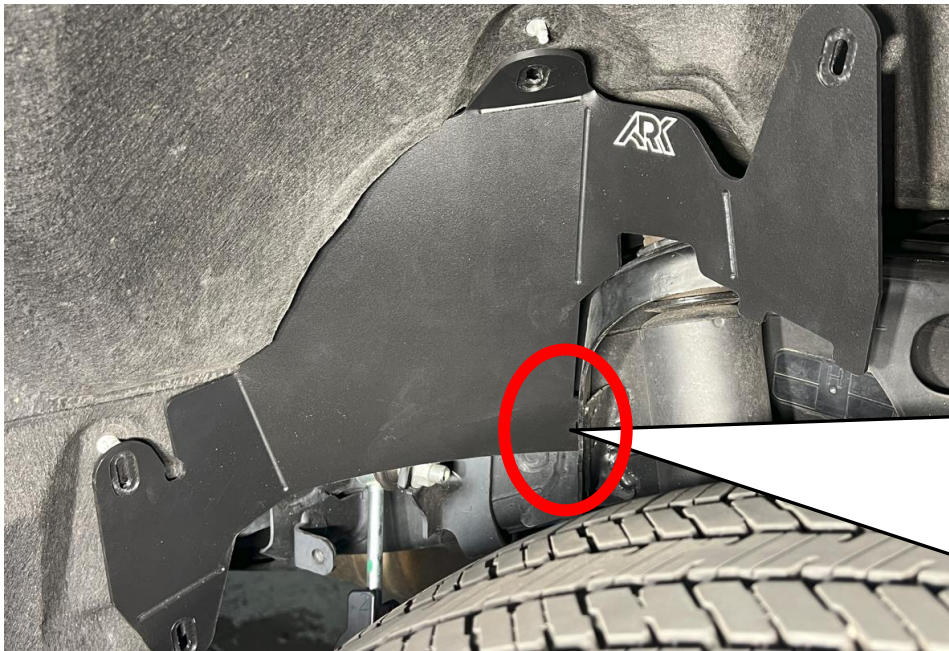
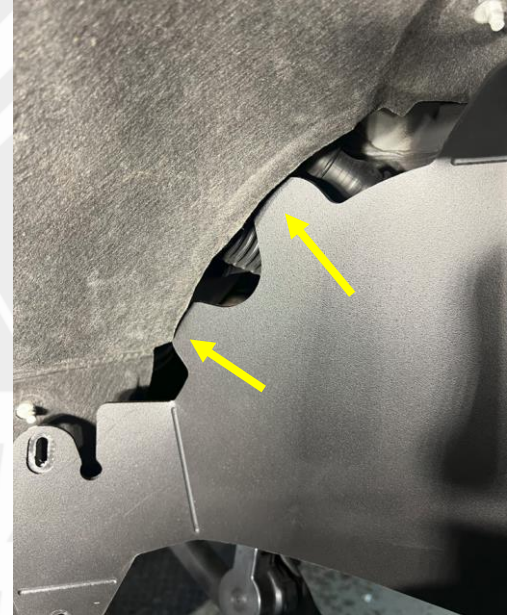
- Finger tighten (2) **M6 Flange Nuts** on the OEM exposed bolt in (**Red**)

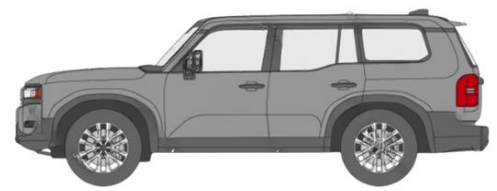




2024+ Toyota Landcruiser 250

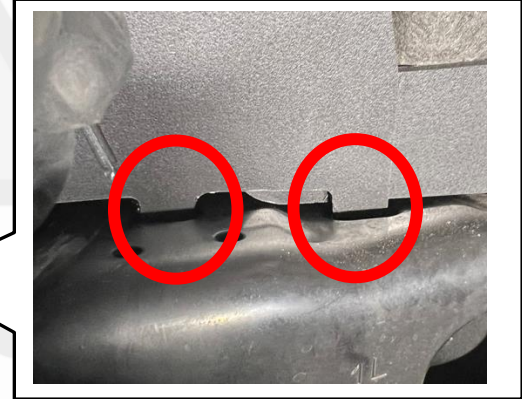
7. Once the rear section is secured, take the front section of the splash guard and insert the bulbs behind the OEM fender liner (**Yellow Arrows**)
8. Push the bottom section of the splash guard towards the frame to secure the **two teeth into the OEM holes on the strut tower**





2024+ Toyota Landcruiser 250

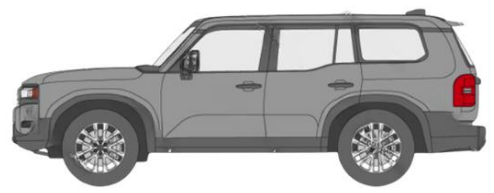
9. With the bottom section secured to the strut tower, lift (**Red Arrow**) and push (**Yellow Arrow**) the splash guard over the frame and to secure the **two teeth** into the **OEM holes** on the frame.



Push the splash guard into the two OEM holes on the strut tower



Picture of secured Rear Splash Guards to the frame



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Supplied Hardware

12

M6 Black Zinc Nut



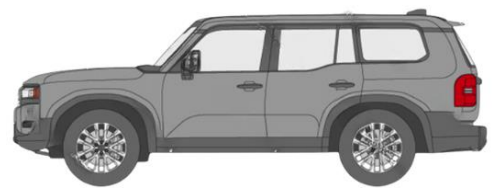
4

8mm Rivet (2-Piece wide flange)



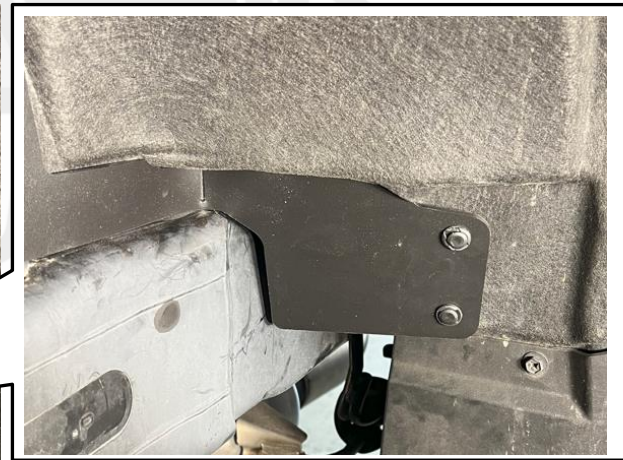
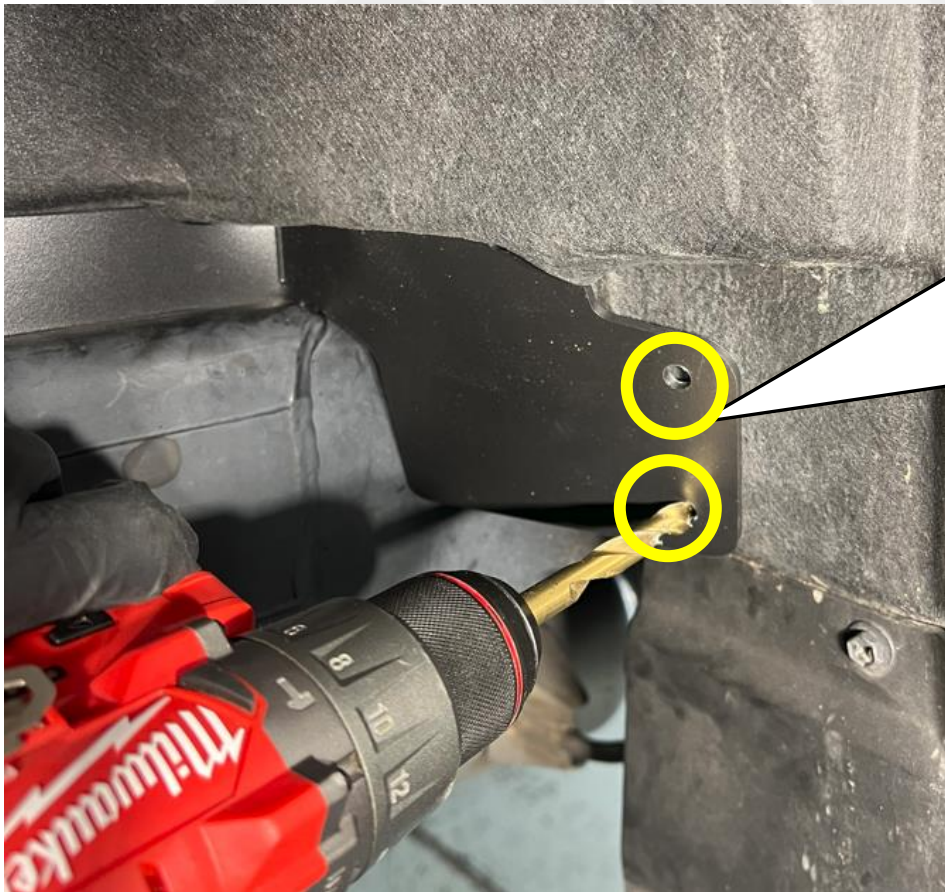
10. Move the tabs into position over the OEM exposed bolts and **finger tighten (4) M6 Flange Nuts** **Red**



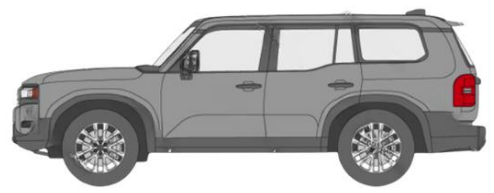


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11. Moving back to the rear of the splash guard, push the flap against the felt fender liner and with a **5/16 drill bit, slowly drill** through the hole on the splash guard and through the felt. Secure with **(2) 8mm Rivets** in **(Yellow)**



***Picture of secured Rear Splash
Guards to the Fender Liner Felt***



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12. With a 10mm socket, go through and **tighten (6) M6 bolts** highlighted in **RED**

Once tightened, the Rear Driver Splash Guard Installation is Complete



The Passenger Rear Splash Guard Installation Process is the same as the Driver side.

Please refer to the Driver side installation instructions for Bends, Sequence, Nut and Rivet Usage.

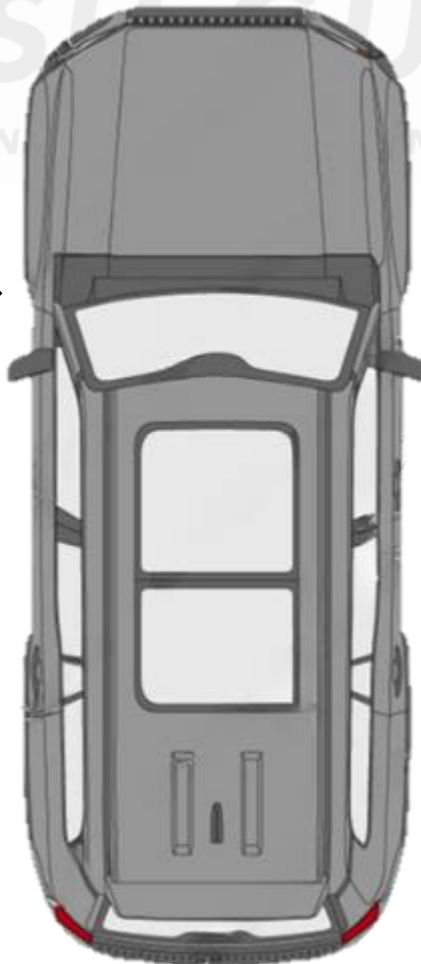
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Crash Bracket Delete Installation Instructions

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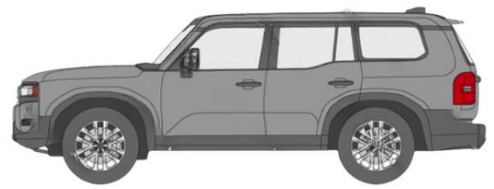
**Left Side Front
Placement
(Driver)**



**Right Side Front
Placement
(Passenger)**

****The logo on the product faces the rear of the vehicle.***

Crash Bracket Delete Installation



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Supplied Hardware

2

8mm Rivet (2-Piece wide flange)



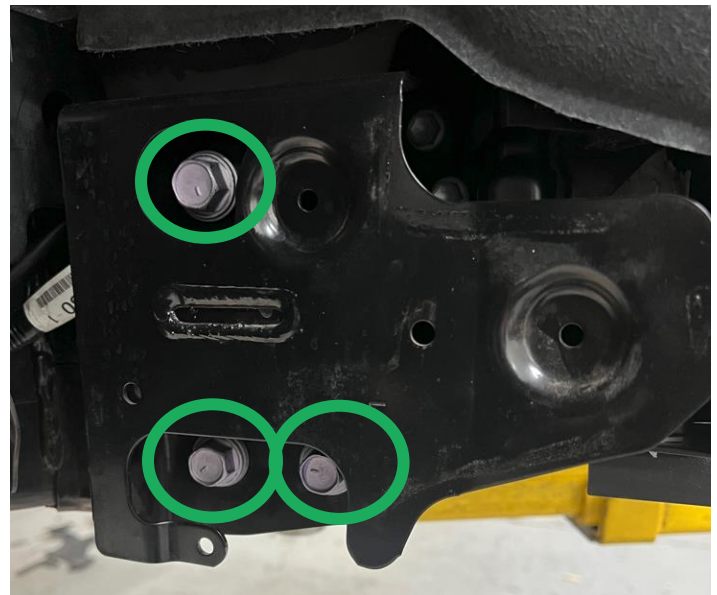
**Picture of Driver Side Crash
Bracket Delete**



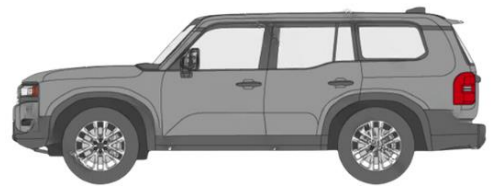
1. Start by **removing the OEM Rivets**, securing the Felt to the Crash Bracket (**GREEN**)



2. Behind the felt is the Crash Bracket secured with **(3) Large Bolts**. With a 17MM socket remove the bolts in (**GREEN**). Once the Bolts are removed, remove the bracket and **SAVE THE BOLTS**



Crash Bracket Delete Installation



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Supplied Hardware

2

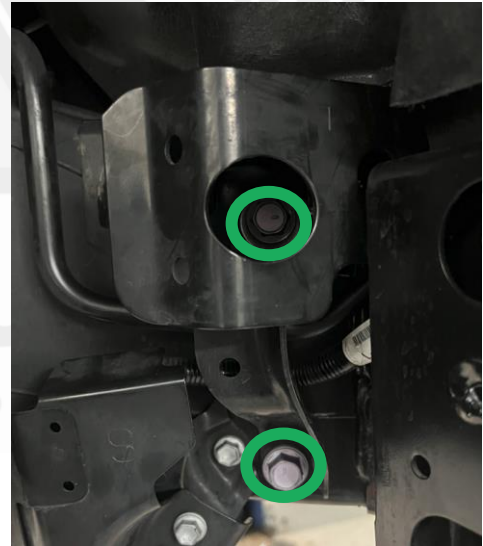
8mm Rivet (2-Piece wide flange)



**Picture of Driver Side Crash
Bracket Delete**



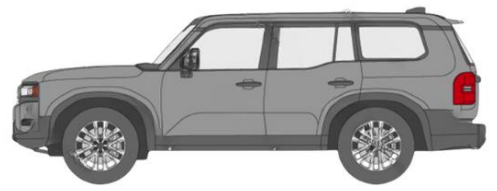
3. In the inner wheel well and attached to the frame there is another crash bracket with **(2) Large Bolts**. With the 17MM Socket remove the bolts (**GREEN**) and the bracket. **SAVE THE BOLTS**



**Picture of both brackets
removed**



Crash Bracket Delete Installation



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Supplied Hardware

2

8mm Rivet (2-Piece wide flange)

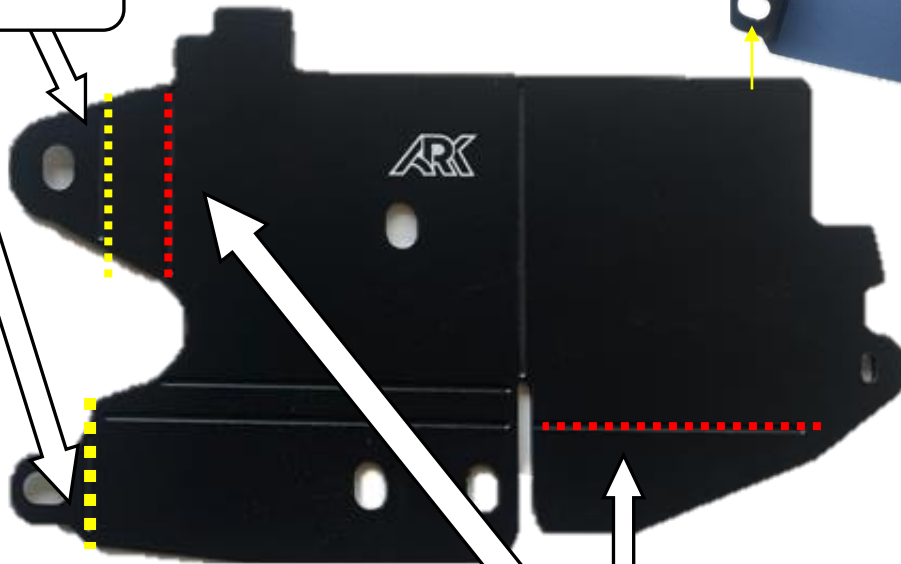


Picture of Driver Side Crash Bracket Delete

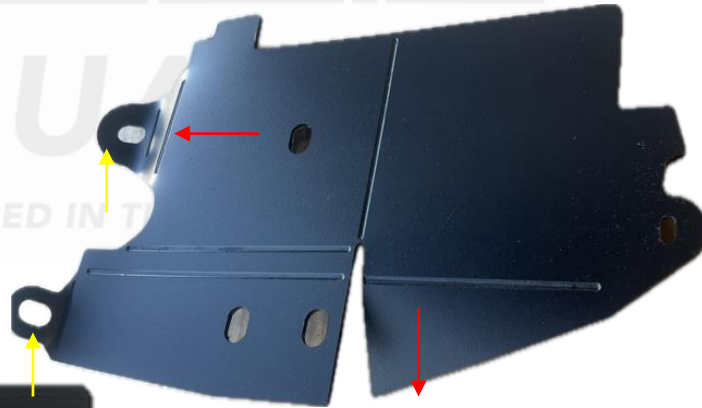


4. Locate the driver side crash bracket delete (**pictured**) and gently bend the delete in the areas called out, below.

Bend UP

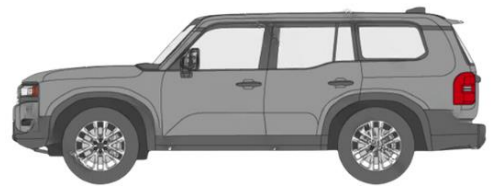


Bend Down



Picture of Driver Side Crash Bracket Delete - Bent

Crash Bracket Delete Installation



2024+ Toyota Landcruiser 250

Supplied Hardware

2

8mm Rivet (2-Piece wide flange)

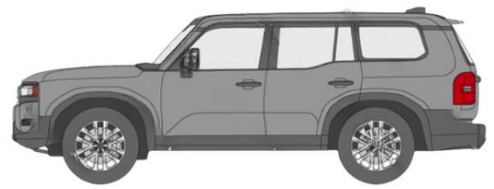


Picture of Driver Side Crash Bracket Delete



5. In this image is you see the bends required as called out in the previous process
6. With the top of the crash bracket delete, slide it behind the felt fender liner (**Red Arrow**), and position the angled top section on the outside of the felt fender liner.





2024+ Toyota Landcruiser 250

Supplied Hardware

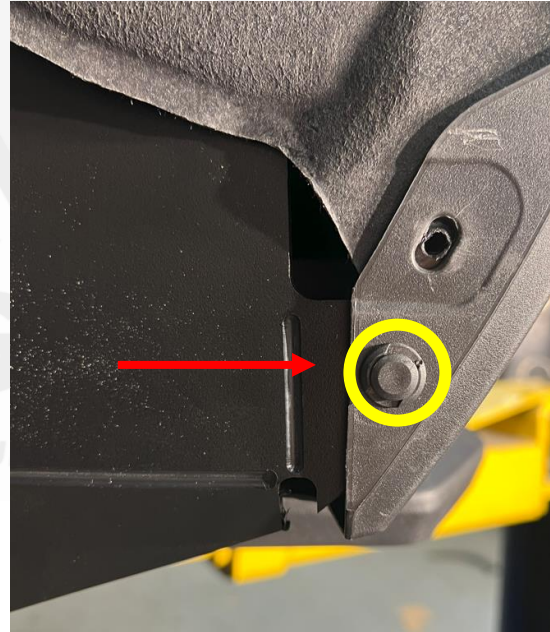
- 2** 8mm Rivet (2-Piece wide flange)



Picture of Driver Side Crash Bracket Delete



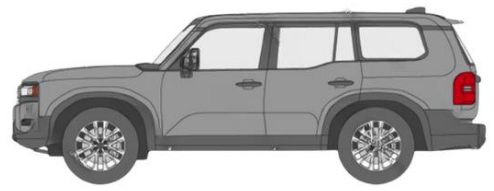
7. On the fender side of the delete, position the delete behind the felt and behind the OEM mud flap mounting point **Red Arrow** and secure with **(1) 8mm rivet. (YELLOW)**



8. With the **(5) Bolts** used to remove the crash brackets, use the 17MM socket to secure the delete to the frame **(GREEN)**



Crash Bracket Delete Installation



2024+ Toyota Landcruiser 250

Supplied Hardware

- 2** 8mm Rivet (2-Piece wide flange)



Picture of Driver Side Crash Bracket Delete

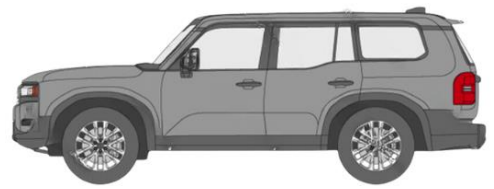


Once tightened, the installation of the driver side crash bracket delete is complete



The Passenger Front Crash Bracket Delete Installation Process is the same as the Driver side.

Please refer to the Driver side installation instructions for Bends, Sequence and Rivet Usage.



2024+ Toyota Landcruiser 250

2024+ Toyota Landcruiser 250 series

Post Installation Checklist

☐

Check your work area and inside your wheel-wells for tools (and hardware) that may have been left behind. Inspect the ground, your spindles, hubs, and brake assembly.

☐

Lower your vehicle and check for clearance around your upper control arms. Look for clearance around the brake lines, sensor wires, etc. It may help to flex your suspension on a curb or an obstacle. Observe the area around the splash guard and upper control arms for ample clearance.

☐

Trim any areas of concern around moving parts that make contact with the splash guard. We recommend trimming our products with a utility knife. Utility knives often provide a cleaner cut over power tools. High RPM tools like jigsaws and Dremels can burn the material and cause an unsightly cut. Use caution when cutting and start with a slow, shallow cut, and then do several passes slightly deeper until the unwanted area is removed. Ark Splash Guards is not liable for damage to you or your vehicle during or after the installation process..



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